DNV·GL

APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: AMMM00000E3 Revision No:

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That

Dongying Giayoung Precision Metal Co., Ltd. DONGYING, SHANDONG, China

is an approved manufacturer of Steel Castings

in accordance with DNV GL rules for classification - Ships **DNV GL offshore standards**

and the following particulars:

Application area Castings for hull structures and equipment

Castings for machinery Stainless steel castings

Carbon and carbon-manganese, Steel type

Austenitic stainless,

See page 2

Casting method Investment casting

Max. weight See page 2 Max. wall thickness See page 2 **Heat treatment condition** See page 2 Additional approval See page 2

conditions

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV GL classed object shall fulfill the material requirements in the applicable DNV GL class rules.

Issued at Hamburg on 2018-05-18

for **DNV GL**

This Certificate is valid until 2021-06-30.

DNV GL local station: Qingdao Approval Engineer: Enno Brück

Thorsten Lohmann

Head of Section



📮 Form code: AM 311 www.dnvgl.com Page 1 of 2

263.11-005332-3 Certificate No: **AMMM00000E3**

Revision No:

Particulars of the approval

Castings for hull structure and equipment

Steel type	Grade ³⁾	Casting method 1)	Max. weight [kg]	Delivery condition ²⁾
C and C-Mn	VL C400UW, VL C440UW, VL C480UW	IC	120	N, QT

Castings for machinery

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Steel type	Grade ⁵⁾	Casting method 1)	Max. weight [kg]	Delivery condition ²⁾	
C and C-Mn	VL C400U, VL C440U, VL C480U, VL C520U	IC	120	N, QT	

Stainless steel castings

Steel type	Grade ³⁾⁴⁾	Casting method ¹⁾	Max. weight [kg]	Delivery condition ²⁾
Austenitic	GX 2 CrNi 18 10 (304L)		120	SHT
	GX 5 CrNi 19 9 (304)			
	GX 6 CrNiNb 19 10 (347)	IC		
	GX 2 CrNiMo 19 11 2 (316L)	IC .		
	GX 5 CrNiMo 19 11 2 (316)			
	GX 5 CrNiMo 19 11 3 (317)			

Remarks:

- 1) IC: Investment casting
 2) SHT: Solution Heat Treated (Solution Annealing)
 - N: Normalised
 - QT: quenched and tempered
- 3) Certification of any material applied to classed object shall fulfill the applicable material requirements in the DNV GL class rules
- 4) Incl. equivalent grades in acc. to other standards

Special conditions:

Including austenitic stainless steel for approved low-temperature applications

Form code: AM 311 Revision: 2018-03 www.dnvgl.com Page 2 of 2